

YCA7.3245-G30

Version No.: 2017V02

Implemented on: 2017-09-01

Prime power: 165 kW @ 1500 r/min

Standby power: 181 kW @ 1500 r/min

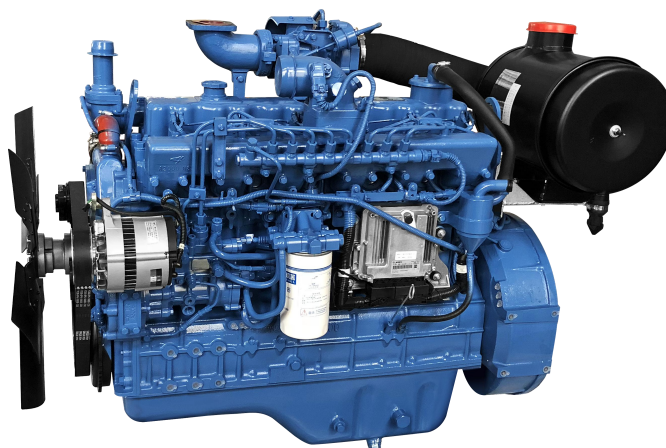
Emission regulations to be observed:

GB 20891-2014 Stage III

ECE R96 Stage IIIA

Introduction

YCA7.3 series engine through long-term market trial, is a mature product with excellent performance and high reliability; the market quantity of it is more than one million. YCA7.3245-G30 engine is developed for the characteristics of generator unit, which is characterized by high cost performance, easy use and maintenance, and superior NVH performance.



(Image shown may not reflect actual engine)

Product Features

- ◆ High-strength alloy cast iron engine body, forging crankshaft are adopted, which ensure high reliability after years of full verification by market.
- ◆ Advanced and mature electronically-control common rail (BOSCH) and high-efficiency turbocharged & intercooled technologies are equipped with, which ensure precise control of fuel-injection quantity and sufficient air intake; and the full combustion, low fuel consumption and less emission of diesel engine under different load conditions are ensured.
- ◆ The internal cooling oil passage is adopted for piston, which effectively reduces piston temperature and ensures the long service life.
- ◆ G3 performance requirements for generator set are met.
- ◆ The engine is environmental friendliness and meets GB 20891-2014 Stage III and ECE R96 Stage IIIA emission requirements.

Product Service

- ◆ Service: Yuchai has built the largest service network in the industry with the minimum service radius, the most extensive “three guarantees” and the shortest response time. 49 global offices are set up, including 14 overseas offices in Europe, Africa and South America etc. Besides, 108 overseas service agents, more than 3,000 service stations and 5,000 sales networks of fittings are established, providing the users with satisfying and considerate services.
- ◆ 24h global service hotline: +86 95098.

Engine speed	Application	Standard generator unit output		Engine power			
				Total power		Net power	
r/min		kVA	kW	kW	Ps	kW	Ps
1500	Prime	180	144	165	224	157	214
	Standby	200	160	181	245	173	235

Notes:

1. Prime Power: which corresponds to the basic power (PRP) described in ISO 8528. Implement the maintenance according to the Yuchai's requirement, maximum power of variable load continuous output unlimited time. The average output power shall not exceed 70% of the prime power in every 24 hours of operation.
Standby Power: In correspondence with the emergency standby power (ESP) stated in ISO 8528. Implement the maintenance according to the Yuchai's requirement, maximum power at a variable load in the event of a main power network failure up to a maximum of 200 hours per year. The average output power shall not exceed 70% of the standby power in every 24 hours of operation.
2. The engine power data stated in the table is the measured performance under the condition stated in ISO 8528-1 and ISO 3046.
3. The power output of the generator unit is calculated according to the efficiency of the AC generator. Thus, it is for reference only.
4. The kVA and kW values are converted as per standard power factor 0.8.
5. The information mentioned above is the latest one, however, the relevant information may be altered after publication.

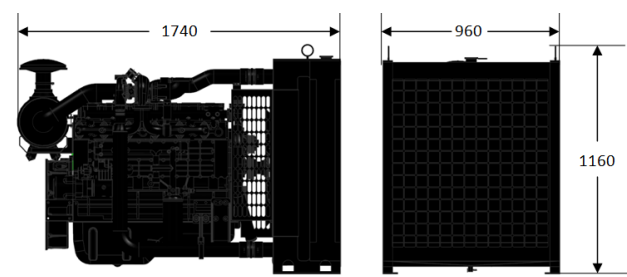
Engine load	1500 r/min	
	g/ (kW h)	L/h
Standby power	213.3	46.4
Prime power	211.4	41.8
75% prime power	221.4	32.8
50% prime power	231.7	22.9

Remarks: the diesel oil density is 0.835g/cm³.

Technical Data

Type	Vertical, in-line, water-cooled, four-stroke
Induction system	Turbocharged & Intercooled
Type of combustion chamber	Direct-injection reentrant ω combustion chamber
Cylinder quantity - Bore x stroke.	6-108×132mm
Number of valve per cylinder.	2
Displacement	7.26L
Compression ratio	17.5:1
Cylinder type	Wet-type cylinder sleeve
Working sequence	1-5-3-6-2-4
Fuel supply system	Electronically-control high pressure common rail
Lubrication mode	Combination of pressure and splashing
Starting mode	Electronic
Engine oil capacity	22L (dry-type engine)
Engine oil and fuel consumption ratio	≤0.1%
Rotation	Anticlockwise (facing the power delivery end)
Minimum no-load speed.	(650~700)r/min
Speed-regulation grade	ISO 8528 G3
Noise <i>Lp</i>	≤98.3 dB(A)
Total dry weight	
Engine	725kg
Radiator	100kg

The final weight and sizes of the engine varies according to the specific arrangement.



Engine Arrangement

- **Air Intake System**
 - Air filter
 - **Cooling system**
 - Radiator (optional)
 - **Electrical device**
 - 24V/12V electrical system
 - Inlet preheater (optional)
 - **Fuel system**
 - Electronically-control high pressure common rail system
 - Fuel Filter(two-stage diesel filter)
 - **Lubrication system**
 - Engine oil filter
 - **Flywheel and flywheel housing**
 - SAE 11.5" flywheel
 - SAE 2# flywheel housing
 - **Documents**
 - Operation Instruction
 - Installation Guide
 - Parts catalog
- Fuel grade: Summer: 0# and 10# ordinary diesel oil of GB 252-2015 premium grade or first grade.Winter: 0#, -10#, -20#, and -35# ordinary diesel oil of GB 252-2015 premium grade or first grade.
- Oil brand: 15W-40 in summer; 10W-30 or other environmentally suitable diesel engine oils with the quality grade not lower than Grade CH-4 as provided in GB 11122-2006 in winter.